

**Garant**
**Clamp toolholder, left-hand, Shank / insert size: 25/15mm**

**Order data**

Order number	250609 25/15
GTIN	4045197650474
Item class	21T

**Description**

Clamp toolholder 25/15 mm ISO code toolholder: DDJNR/L 2525M15  
 suitable indexable insert: DN.. 1506..  
 Functional width  $L_4$ : 32 mm  
 Head length  $L_1$ : 36 mm  
 Overall length L: 150 mm  
 Shim: 259031 28

**Technical description**

Shim	259031 28
Shank size	25 mm
Insert size	15 mm
Clamp, screw, spring	259035 2
Shim screw	259025 10
ISO code toolholder	DDJNR/L 2525M15
Functional width $L_4$	32 mm
suitable indexable insert	DN.. 1506..
Head length $L_1$	36 mm
Overall length L	150 mm
Series	QuickTurn

Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle $\kappa$	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

## Accessories

Shim screw Type 10	259025 10
Shim screw	259632
Shim	259270
Shim Type 28	259031 28
Clamp unit	259572
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20	674248 TX20
Clamp unit Type 2	259035 2